



*"If you can imagine it, Nadco will make it stick."*

## V400 (3.25-mil Vinyl)

**Product Description:** Ink receptive 3.25 mil vinyl, permanent acrylic adhesive, with a roll label liner.

**Product Variations:** NONE

**Physical Properties:**

Gauge – mils (microns)	
Film:	3.25 (83) +/- 10%
Adhesive:	0.75-0.85 (19-22) +/- 0.1 (3)
Liner:	3.1 (79) +/- 10%

**Dimensional Stability:**

MD:	<1.0
TD:	<1.0

**Chemical Resistance:**

Windex:	Excellent
Gasoline:	Poor
Toluene:	Poor
Water:	Excellent

**Adhesive Performance:**

	Ultimate Peel Adhesion From-
	oz/in (N/m)
Stainless Steel:	45-80 (495-880)
Acrylic:	50-85 (550-935)
Glass:	45-80 (495-880)
Polypropylene:	10-40 (110-440)

**Shear Adhesion:** 15 hours

**Tack (gm/sq. cm):** 200-500

**Exterior Durability:** Two Years

**Service Temperature Range:** -40°F to 176°F (-40°C to 80°C)

**Minimum Application Temperature:** 50°F (10°C)

**Storage Stability:** Two years when stored at 70°F (21°C) and 50% relative humidity.