



*"If you can imagine it, Nadco will make it Stick."®*

# TWILL

## Facestock:

### White Cotton Twill

**Style:** 8.5 oz. 63"  
**Construction:** 108 x 54  
**Yarn Size:** 16 x 12  
**Description:** 3/1 left hand twill  
**Content:** 100% cotton  
**Country of Origin:** India

## Adhesive:

### ER-8 Removable

ER-8 removable adhesive is designed for use on smooth surfaces such as glass, metal, and plastics (including vinyl), offering moderate initial tack and good long-term adhesion, while maintaining clean removal characteristics over the service life of the product. Please note that performance can vary depending upon the application substrate and conditions; testing should always be conducted before use. ER-8 also has excellent water and humidity resistance.

FDA Status: Complies with 21CFR175.105

Parameter	Value	Unit of Measure	Test Method
Caliper	1.0	mils	ASTM D-1000
Peel Adhesion (on glass)	11	ounces/inch width	ASTM D-1000
Loop Tack (on glass)	11	ounces/inch width	TLMI Method

**Liner:**

**54# SCK**

54# SCK liner utilizes a release coated supercalendered kraft paper that provides a high level of density and stiffness for high speed die-cutting, while offering very good release properties and internal bond strength for high speed matrix stripping, while providing excellent stability for facestack printing register and backside printability using a variety of printing processes including flexographic, gravure, screen, letterpress and offset lithography.

<b>Parameter</b>	<b>Value</b>	<b>Unit of Measure</b>	<b>Test Method</b>
Thickness	3.2	mils	ASTM D 645
Basis Weight*	54	lb/ream (3000 sq ft)	ASTM D 646
90° Peel, Release	40 typical	g/2.0 in width	ASTM D 6252

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