



"If you can imagine it, Nadco will make it Stick."

SG

Ultra White Semigloss

Facestock (60# Ultra White Semigloss): A premium coated one side stock with outstanding ink receptivity and print characteristics. It also offers good flexibility and high internal strength for ease in converting. This face offers a 90% brightness and an 88% opacity.

Federal Regulation

				Approval	
Type:	Paper	Basis Weight:	60 lb/ream	Heavy Metals:	Yes
Caliper:	3.20mil	Tensile:	MD: 35lb/in CD: 19 lbs/in	Toy Safety:	Yes
Opacity:	88.5%	Tear:	MD: 47 grams CD: 46 grams	Indirect Food:	Yes
Brightness: 90%		Elongation:	MD: n/a CD: n/a	Direct Food:	No

Adhesive (AT150): An all temperature and freezer grade acrylic adhesive with good initial tack and high ultimate adhesion when applied at temperatures as long as -20°F. Very good plasticizer, UV and solvent resistance. AT150 adhesive allows for short term reposition on many substrates, yet displays excellent permanency at room temps.

Typical Adhesion Values

Coat Weight: Standard 180° Peel: 5.1 lb/in
Loop Tack: 2.90 lb/in²

Adhesive Type: Permanent Acrylic

Federal Regulation Glass:

Federal Regulation Shear: 100 minutes 180° Peel: 4.4 lb/in **Approval Heavy Metals:** Yes Minimum Application Polyethylene: Toy Safety: Yes Temperature: 180° Peel: -20°F 4.2 lb/in Indirect Food: Yes

Service Temperature: -65°F Direct Food: No Corrugated: 180°F 180° Peel: 4.7 lb/in

ACTS Approval: n/a Painted Metal:

180° Peel: 3.1 lb/in

2240 72nd Terrace East / Sarasota, FL 34243 800.839.9018 / PH: 941.751.6693 / FX: 941.727.8221 / nadcoinc.com

Release Liner (40# SCK L-3): Supercalendered Kraft (SCK) liner which has been silicone coated one side to give a controlled release. This paper has a smooth, caliper consistent surface. Due to its high internal strength it will withstand all conventional processing operations including die-cutting, butt cutting, line scoring and dispensing.

Basis Weight: 40 lbs/ream Tensile: MD: 35lb/in CD: 19 lbs/in

Caliper: 2.5 mil Tear: MD: 47 grams CD: 46 grams