



"If you can imagine it, Nadco will make it stick.®"

Facestock:

6352 is an uncoated, matte, wood-free printing paper, containing wet-strength and fungicidal treatments. Made from 95% sugar cane fibers and 5% hemp and linen. Use of by-products from the transformation of sugar cane (bagasse). This product is designed for wine labeling. It is suitable for a large variety of sustainable labels, especially in spirits.

Printable by all conventional printing techniques. Due to the open and textured nature of the facestock, best results are from those techniques with maximum conformability of the printing plate, such as flexo and offset. Very good results using offset or screen, in line with the desired image.

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| Basis Weight: | <i>N/A</i> |
| Caliper: | <i>0.00472 inches +/- 10%</i> |
| Tensile: | <i>N/A</i> |
| Tear: | <i>N/A</i> |
| Stiffness: | <i>N/A</i> |

Adhesive:

6352 has a general purpose acrylic adhesive with good initial tack, and good adhesion on a wide variety of substrates. S9500 is ideal for all kinds of applications. It is specifically suited for those kinds of applications where the complete packaging should be biodegradable, and where indirect or direct food contact with dry foodstuff is required (i.e., fruit and vegetable labeling).

Adhesive is compliant with the European food regulation 1935/2004/EC for direct food contact with dry, non-fatty food. It also complies with DIN EN 13432 biodegradability and compostability regulation, and is OK compost-certified under the tracking number S259.

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| Type: | <i>Emulsion acrylic</i> |
| Minimum Application Temperature: | <i>+41° F</i> |
| Service Temperature Range: | <i>-4° F to +176° F</i> |

Typical Performance Data:

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|------------------------|-----------------|
| <i>Stainless steel</i> | |
| Loop Tack: | <i>N/A</i> |
| Peel Adhesion: | <i>1.55 lbs</i> |
| <i>Glass</i> | |
| Loop Tack: | <i>2.77 lbs</i> |
| Peel Adhesion: | <i>N/A</i> |

Liner:

45#BG is a white, supercalendered glassine paper.

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| Basis Weight: | <i>N/A</i> |
| Caliper: | <i>0.00209 inches +/- 10%</i> |
| Tensile: | <i>N/A</i> |
| Tear: | <i>N/A</i> |
| Total Construction Caliper (approximate): <i>0.00689 inches +/- 10%</i> | |