



"If you can imagine it, Nadco will make it Stick."®

308

Facestock: **308**

A 308 paper designed to provide a high level of destructibility when combined with the appropriate adhesive. This facestock has sufficient strength properties, such as tensile and tear, to permit good performance on press.

Typical Value

Basis Weight: 56 #/3300 ft²
 Caliper: 3.6 mils
 Tensile MD/CD: 34 / 16
 Tear MD/CD: 53 / 66 grams
 Opacity: 90%
 Sheffield Smoothness: 125 SFU
 Parker Print: 1.07 microns

Adhesive: **BP-164**

A general purpose hot melt adhesive with excellent quick-stick properties. This adhesive exhibits excellent adhesion to a broad range of packaging surfaces and has improved die cutting and stripping attributes compared to other hot melt rubber based adhesives.

Typical Value

Coat Weight: 14 #/3300 ft²
 Coat Weight: 20.72 grams/m²
 Caliper: .6 mils
 Adhesion to Stainless Steel (90° Peel): PT
 Loop Tack: PT
 Service Temperature: -50 to 150 °F
 Minimum Application Temperature: 40 °F
 Shear (1000g): 255 minutes
 Shelf Life: One year when stored at 72°F, 50% RH

Release Liner: **40# BK**

A bleached kraft liner featuring excellent die cutting and stripping characteristics.

Typical Value

Basis Weight: 39.6 #/3000 ft²
 Caliper: 2.5 mils
 Tensile MD/CD: 35 / 15 #/inch
 Tear MD/CD: 42 / 48 grams
 Opacity: 64%

Total Product Caliper: 6.7 mils
Product Basis Weight Per MMSI: 239.07 #

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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