



"If you can imagine it, Nadco will make it stick."

3000
Marine Adhesive

Adhesive: Acrylic (I607)
Liner: 76lb white polycoated kraft liner

Applications

- Laminating paper, felt, sponge rubber, foam and plastic
- Mounting nameplates, plastic trim, decals
- Gasket assembly
- Weather stripping

Features

- Acrylic Adhesive
- 76lb Release Liner

Benefits

- Good humidity and stress resistance
- Aggressive bond
- Adheres well to foams and plastics including PE, TPO, ABS and PP
- Excellent plasticizer migration resistance
- Dimensionally stable
- Moisture resistant

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	11.0 mils	0.279 mm	PSTC 133
Adhesive Thickness	5.0 mils	0.127 mm	PSTC 133
Liner Thickness	6.0 mils	0.152 mm	PSTC 133
Adhesion to Steel	140 oz/in	15.32 N/cm	PSTC 101 Mod
Shear Strength	>24 hours		PSTC 107
Laminating Temperature	50 to 150°F	10 to 65°C	
Maximum Continuous Use	200°F	93°C	
Intermittent Use	250°F	121°C	