



"If you can imagine it, Nadco will make it stick."

PP200
(Clear Polypropylene Film)

Description: This is a topcoated hard clear polypropylene film coated with a reworkable permanent pressure sensitive acrylic adhesive and backed with an ultra smooth clear polyester release liner. Release liner has excellent roll tracking properties.

Product Data	Value	Test Method
PHYSICAL PROPERTIES		
Thickness - mil (micron)		
Film:	2.0 (51) +/- 10%	ASTM D 3652
Adhesive:	0.6-0.7 (15-18) +/- 0.1 (3)	
Liner:	1.4 (36) +/- 5%	
Dimensional Stability (%)	No shrinkage observed	On Al panel at 160°F (71°C) for 24 hr.
ADHESION PROPERTIES		
Adhesion from	Average oz/in (N/m)	
Stainless Steel	20 (220)	ASTM D 903 (Modified for 72 hr dwell time)
Acrylic	21 (231)	
Glass	18 (198)	
Expected Shear (hours)	1	ASTM D 3654 Method A (1 hr dwell, 1 sq.in, 4 lb. load)
Tack (gm)	330	ASTM D 2979

**for guidance only, not to be used for setting specifications. Due to the custom nature of this product, the data presented are based on three or less production runs.

EXPECTED EXTERIOR LIFE	Indoor use only
SERVICE TEMPERATURE RANGE	-40°F - 176°F (-40°C - 80°C)
MINIMUM APPLICATION TEMPERATURE	50°F (10°C)
STORAGE STABILITY	Two years stored at 70°F (21°C) and 50% RH