



"If you can imagine it, Nadco will make it stick."

3604 **(Double Faced Polyester Tape)**

DESCRIPTION: A 1/2 mil (12 micron) thick polyester film coated on both sides with a highly aggressive acrylic adhesive system that delivers high tack, high peel, and high shear strength. This product has excellent adhesion to glass, metals, paper, and films. The adhesive has excellent cold temperature resistance and has a built-in ultra violet stabilizer system.

APPLICATIONS: A high performance splicing tape for flying splice application in the manufacture of corrugated paper, paper, plastics and other continuous web processes; mounting of metal and polycarbonate nameplates. Designed for use in laminating dissimilar metals. Used for fastening metal building insulation.

TECHNICAL DATA

	IMPERIAL	METRIC
Thickness:	2.7 mils (0.0027")	0.0686 mm
Adhesion:		
Peel (PSTC-3):	60 oz/inch width	17.0 N/2.5 cm
Shear (PSTC-7): Indefinite @	2.2 psi	15.2 kPa
Tensile:	7.5 lbs/inch width	33.97 N/2.5 cm
Elongation:	100%	100%
Maximum Continuous Use Temperature:	250°F	120°C
Minimum Application Temperature:	-10°F	-23°C
Release Liner:	55 lb. Bleached glassine	90 GSM

IMPORTANT INFORMATION:

The information cited is in good faith and has been established from sources held to be secure and reliable. The values listed are typical properties and are not intended to be used as specifications for defined applications. User must determine the product suitability for the end use application and assume all risks and liabilities..